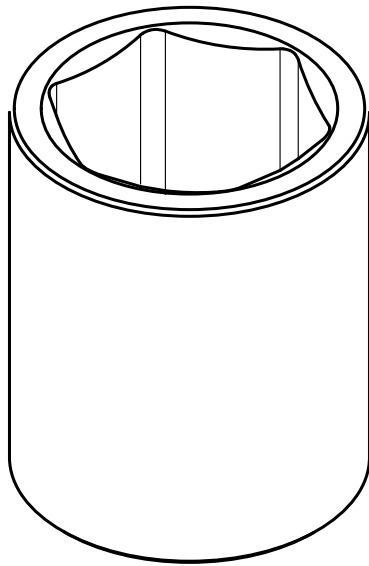


Nozzle change Procedure

Procedure

1. Heat the nozzle heater close to your resin melt temperature and cut the main power



17 mm Socket



2 mm Allen Key



2.5 mm Allen Key

WARNING
HIGH VOLTAGE

Once heated, Turn off the Power for nozzle dissassembly

WARNING
HIGH TEMPERATURE

Work with appropriate PPE

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Product Name
**5849A22_6-POINT STANDARD
SOCKET**

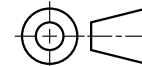
SIZE

A

UNITS

MM

THIRD ANGLE PROJECTION



SCALE

1:1

SHEET

2 of 6

DATE

2025-09-09

Drawing Number:

CSDT V005

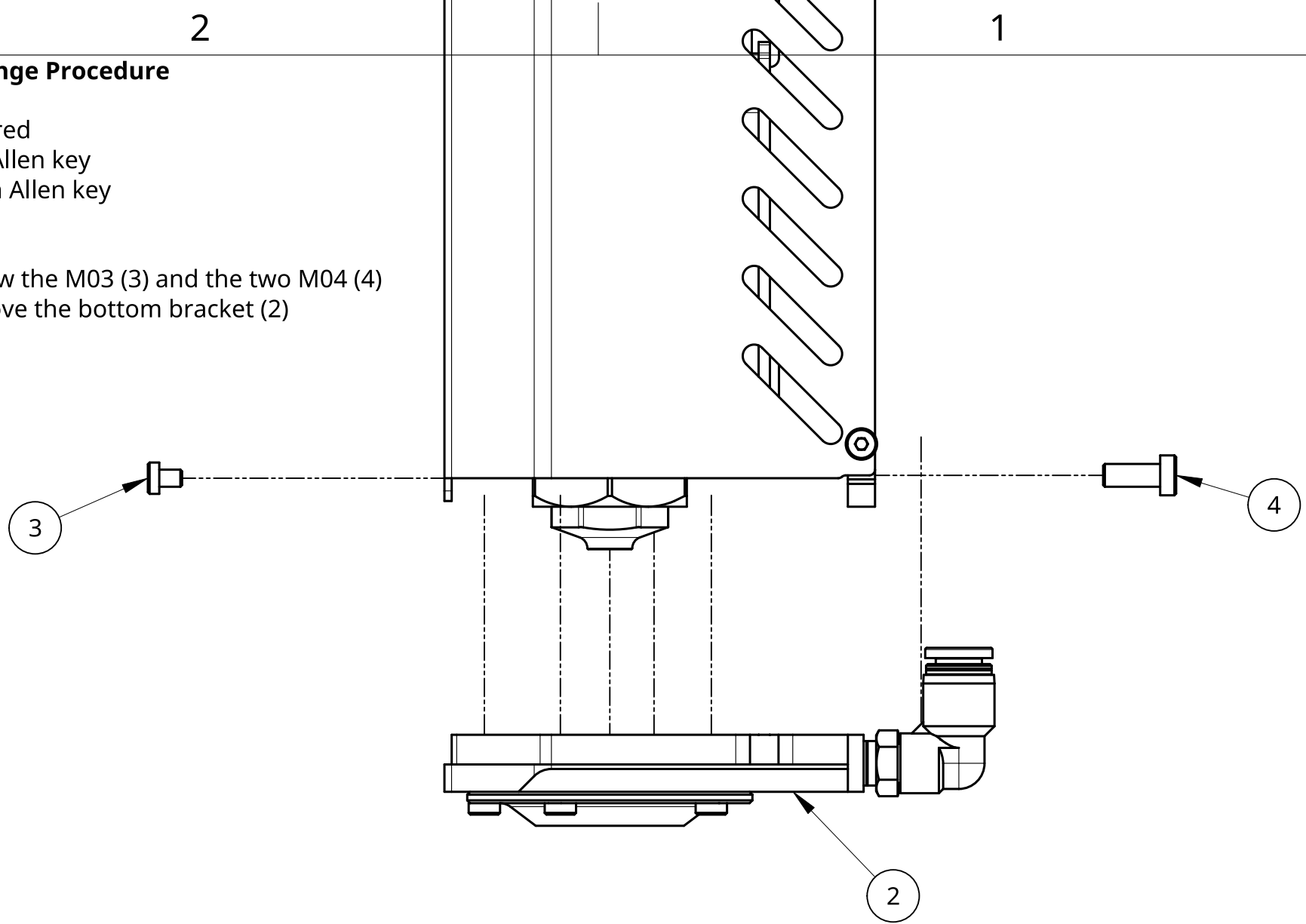
Nozzle change Procedure

Tools required

- 2 mm Allen key
- 2.5 mm Allen key

Procedure

2. Unscrew the M03 (3) and the two M04 (4) & remove the bottom bracket (2)



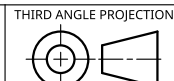
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Product Name
PULSAR - 3 MM

SIZE
A

UNITS
MM



SCALE
1:1

SHEET
3 of 6

DATE
2025-09-09

Drawing Number:

CSDT V005

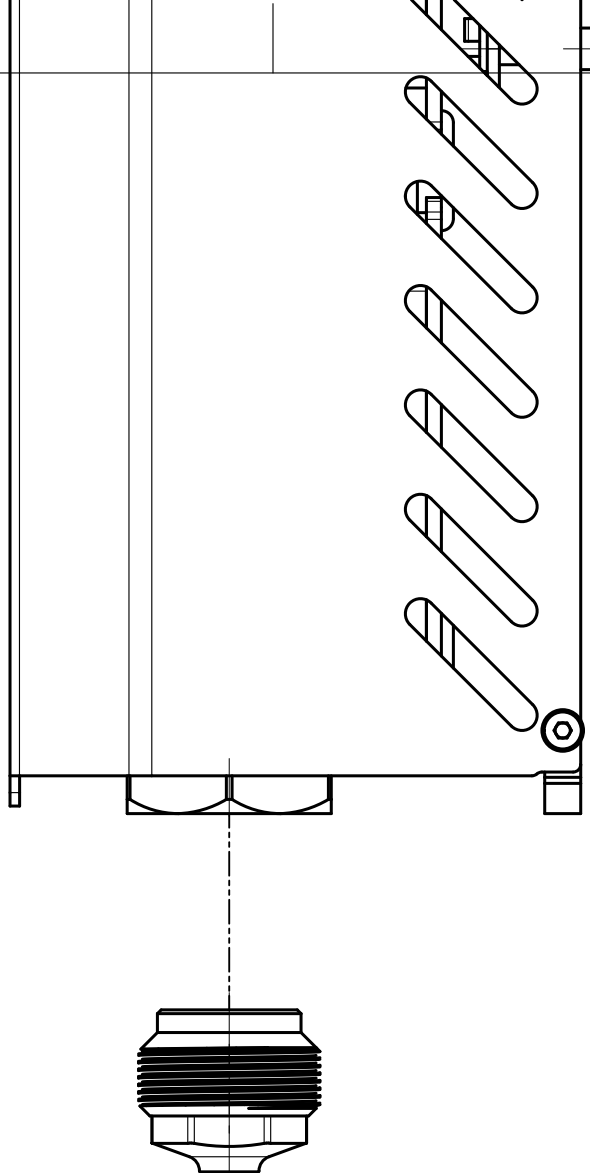
Nozzle change Procedure

Tools required

- Torque Wrench
- 17 mm Socket

Procedure

3. Remove the nozzle
(factory assembled to 32.5 N*m)



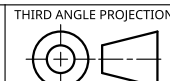
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Product Name
PULSAR - 3 MM

SIZE
A

UNITS
MM



SCALE
1:1

SHEET
4 of 6

DATE
2025-09-09

Drawing Number:

CSDT V005

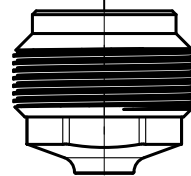
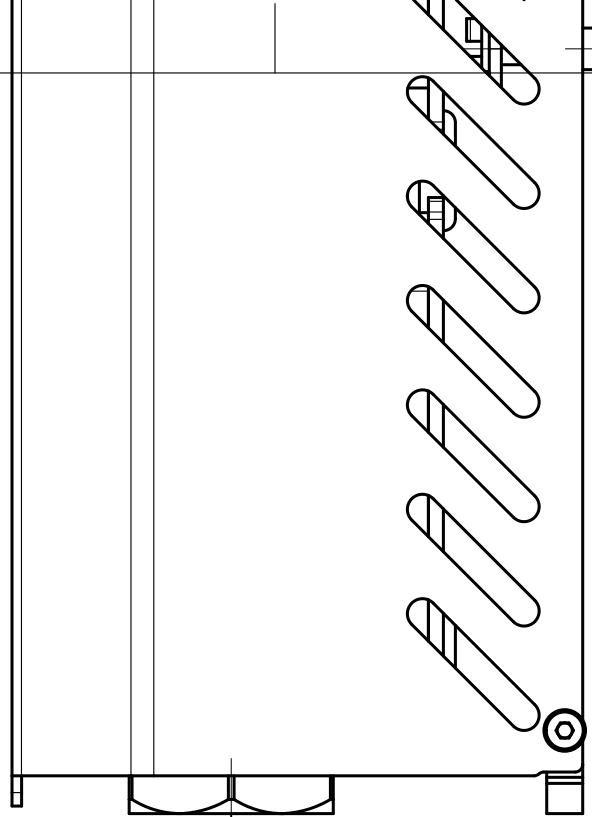
Nozzle change Procedure

Tools required

- Torque Wrench
- 17 mm Socket

Procedure

4. Replace the nozzle and tighten to 32.5 N*m to ensure proper sealing



Torque to 32.5 N*m (24 ft-lbs)

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Product Name

PULSAR - 3 MM

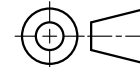
SIZE

A

UNITS

MM

THIRD ANGLE PROJECTION



SCALE

1:1

SHEET

5 of 6

DATE

2025-09-09

Drawing Number:

CSDT V005

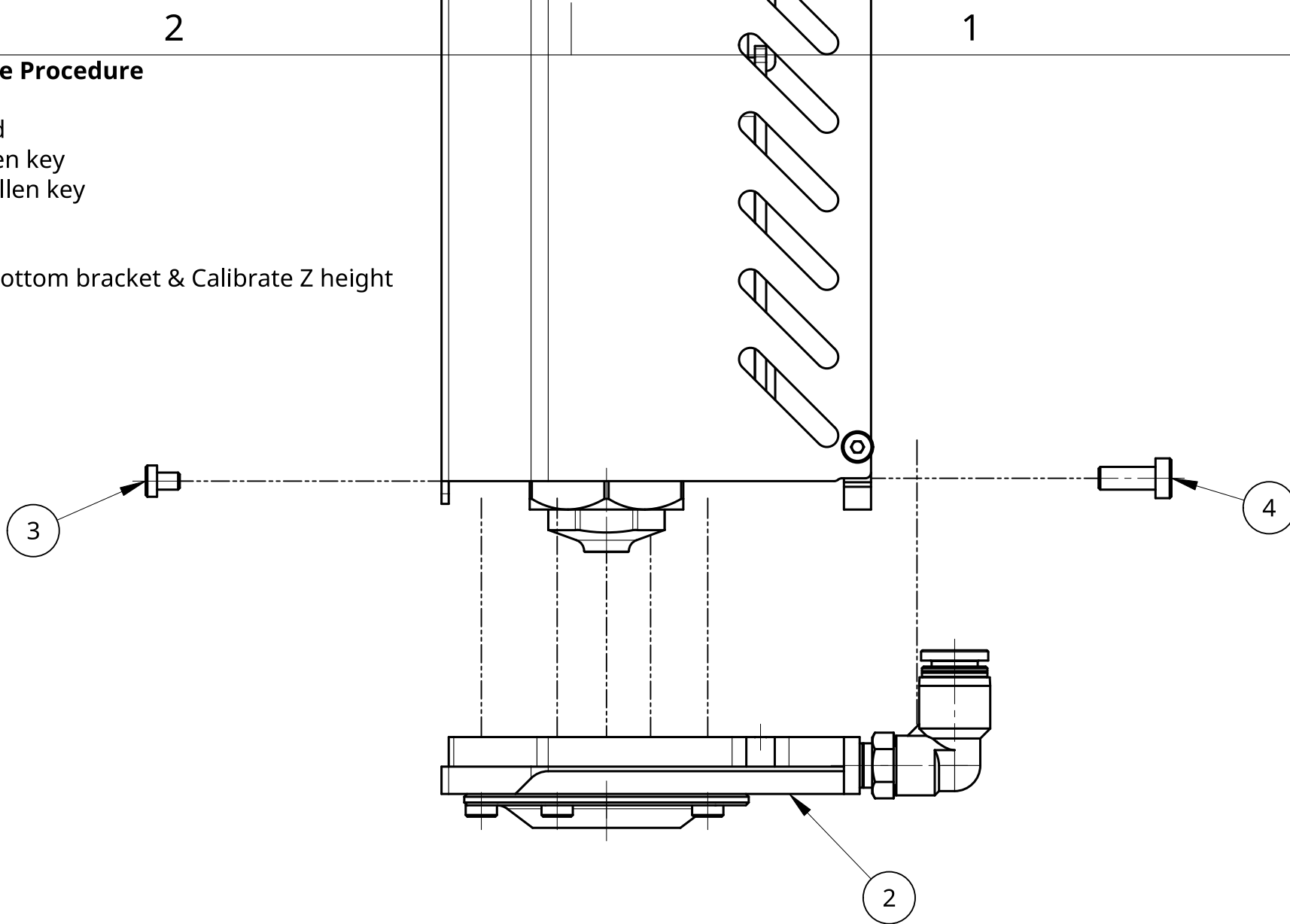
Nozzle change Procedure

Tools required

- 2 mm Allen key
- 2.5 mm Allen key

Procedure

5. Replace bottom bracket & Calibrate Z height



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Product Name
PULSAR - 3 MM

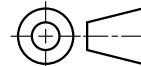
SIZE

A

UNITS

MM

THIRD ANGLE PROJECTION



SCALE

1:1

SHEET

6 of 6

DATE

2025-09-09

Drawing Number:

CSDT V005